

**CAUTION** IDENTIFY & KNOW THE CHEMICAL YOU ARE WORKING WITH AND ITS COMPATIBILITY WITH THE MATERIALS USED IN THIS KIT.

Proper protective clothing must be worn at all times.

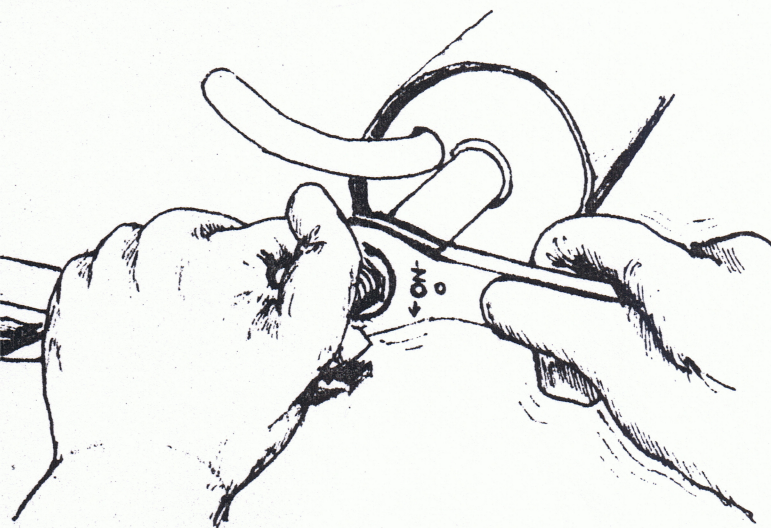
Materials: zinc plated steel; rubber - SBR; vent tubes - copper; valve & fittings - brass; pipe-off hose - vinyl.

After compatibility has been determined, decide if you will want to pipe-off the material after you get the pipe plugged or will you just shut off the flow completely.



#### SET UP

- A) Determine size of pipe & select proper plug.
- B) Screw valve (if applicable) onto fitting & tighten.
- C) If you are going to use pipe-off hose and burn-off tube put them on at this time.
- D) Select proper size wrench & place on nut making sure wrench is turning the proper direction.
- E) Clamp Vice-Grip pliers flush with end of bolt. Pliers must be TIGHT.



#### PLUGGING PIPE

- A) Insert plug into pipe using the flat body of the pliers to push against when overcoming the pressure in the pipe.
- B) Tighten nut with wrench to seal plug. Turn nut at least 5 but not more than 10 full turns AFTER the plug seals.

#### NOTE

Stand aside! Treat pipe as if it were a loaded gun barrel! If plug is not properly tightened it may blow out.

- \* If at this point you want to close the valve, make sure it is done VERY slowly.